

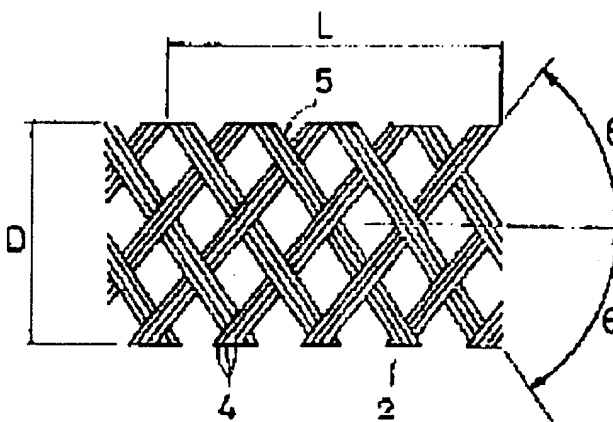
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**METHOD FOR MANUFACTURING OF FLEXIBLE TUBE FOR ENDOSCOPE**

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**Classification:**  
- **International:** **A61B1/00; A61B1/00;** (IPC1-7): A61B1/00  
- **European:**  
**Application number:** JP19990247859 19990901  
**Priority number(s):** JP19990247859 19990901

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**PROBLEM TO BE SOLVED:** To provide a method for manufacturing a flexible tube for endoscope capable of increasing the density of braid reducing the irregularities on the surface of the braid, and facilitating the weaving of the braid. **SOLUTION:** This method for manufacturing a flexible tube for endoscope is formed so that a braid 2 is fitted on the outer periphery of a flex and the outer periphery of the braid 2 is covered with a skin. A process to apply a releasing agent onto a flex having a band plate wound spirally therearound and a core having an outside diameter smaller than that of the flex are used to weave the braid on the outer peripheral surface of the core at a combination angle of 45 deg., and the braid 2 is removed from the core and fitted onto the outer periphery of the flex.



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